

Garant
"5 in 1" drilling and turning tool 1.5×D, right-hand, Ø DC: 18mm

Order data

Order number	268463 18
GTIN	4045197470041
Item class	21K

Description
Version:

With internal cooling.
Plain shank.

Application:

Face turning, longitudinal turning, drilling, internal longitudinal turning, countersinking.

Note:

- **Choose corner radii as large as possible.**
- **Always use internal cooling for drilling (at least 5 bar).**

Technical description

Indexable insert No. 268472 – 268496	WCHX 0903..
Bore Ø tolerance D	0/+0.33 mm
Pack of insert screws	269028 34
Shank Ø D _s	25 mm
Nominal Ø D	18 mm
Reach L ₁	27 mm
Overall length L	135 mm
Series	"5 in 1"
Application type	right-hand
Through-coolant	yes

Type of product	Boring bar
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Accessories

Set of insert screws Type 34	269028 34
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15